



**Notes:**

- Material is Brass
- Finish is fused tin plate over copper plate
- No terminal Marking as filter is Bi-directional
- Do Not Scale

**Re-flow Soldering Instructions:**

- Pre-heating at 150°C for 60 to 120 seconds
- Re-flow at 200°C ± 5°C for 20 to 30 seconds
- Cooling to <150°C within 10 seconds of re-flow
- Absolute maximum duration for this process not exceed 150 seconds

CAGE CODE	DRAWING #	LTR	REVISION	BY	DATE	Unless otherwise specified dimensions are in inches. Tolerances on XX ± .050 XXX ± .050 XXXX ± .050 Angles ± Fractions ±	This drawing or specification is the property of TTE LLC. Copies shall not be reproduced or copied or used as the basis for the manufacture or sale of apparatus without permission.	<b>TTE</b>
07766	OL SM204	1	Added re-flow inst. and tab width corrected	JE	5/20/14			
Description		Case SM204						
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